

Date: Tuesday, 04/03/2008 11:07:48 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services

Drawing Name : BUSHING

Job Number : 37663

Estimate Number : 13202

P.O. Number :

Part Number : D37591

This Issue : 04/03/2008 S.O. No. :

Drawing Number : D3759 REV A

Prsht Rev. : NC

Project Number : N/A

First Issue : // Type : MACHINED PARTS

Drawing Revision : A

Previous Run :

Material :

Due Date : 05/03/2008

Qty: 42 Um: Each

Written By : Checked & Approved By : 

Comment : Est Rev:A 08-03-04 new issue DD verified by: LL

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

M304R0375

0500

304 SS ROUND BAR



Comment: Qty.: 0.0656 f(s)/Unit Total : 2.7563 f(s)

Material: AISI 304 Round Bar Ø0.375

(M304R0.375)

Batch: M105261

J.F. 08/03/05

(92)

2.0

HARDINGE

HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL

Turn per Folio FA727 and Dwg D3759

Deburr

J.F. 08/03/05

(92)

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J.F. 08/03/05 92

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

ENGINEERING APPROVAL

N55

J.F. 08-03-05 (92)

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: W523

J.F. 08-03-07

(92)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



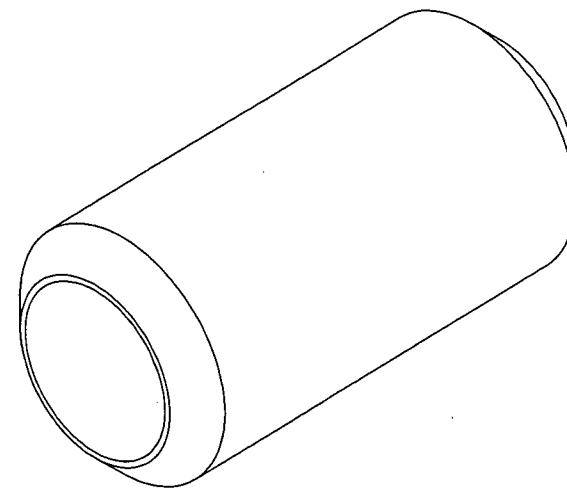
mc 2008/3/07

(92)

POSITIVE RECALL

EFFECTIVE 08/03/07 AUTH 4

RELEASED 11 DATE 08.03.07



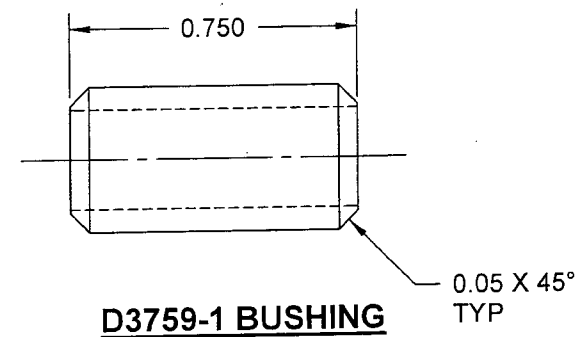
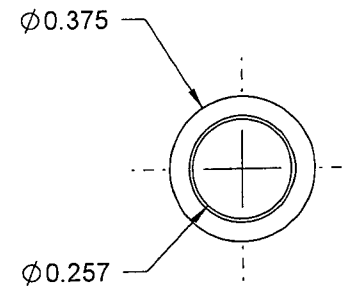
D3759-1 BUSHING

PRELIMINARY ISSUE
AJS 08.03.03

NOTES:

- 1) MATERIAL: AISI 304/316, STAINLESS STEEL ROD
(REF. DART SPEC M304R)
OR AISI 304/316, STAINLESS STEEL TUBE
(REF. DART SPEC M304TR)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

A	NEW ISSUE	AJS	08.03.03
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
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PRELIMINARY ISSUE
ASS 08.03.03

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DATE	08.03.03		